



# Marcle Leisure

## Installation Guide & Operating Instructions For Gauge Assemblies

Our basic gauge assemblies can be supplied in three formats to suit most vehicles. For vehicles like the Talbot Express and Mercedes Sprinters, it best to use a gauge assembly with vertical connections as shown below as it can be mounted in lockers or on the side of the seat box/frame.



In vehicles like Fiat Ducatos, the ideal place for the gauge assembly is in the drivers footwell as shown below. For this position there are two versions available with horizontal connections to suit right hand and left hand drive vehicles.



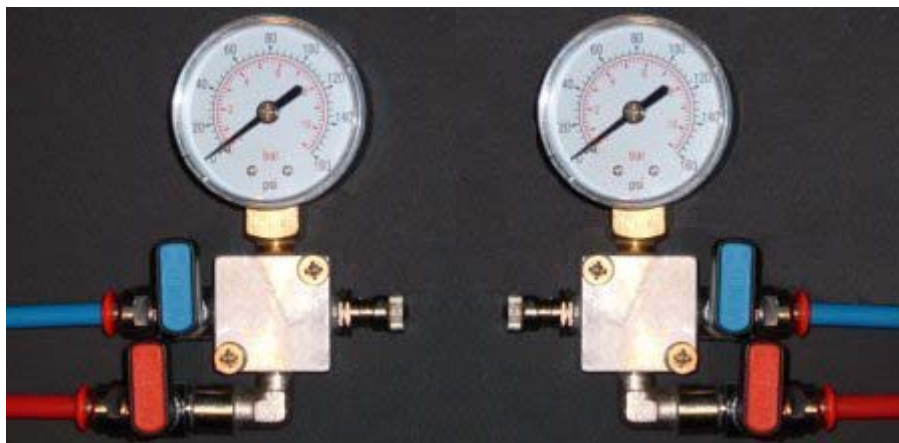
Huntley's Farm Lane,  
Much Marcle,  
Nr. Ledbury,  
Herefordshire. HR8 2NB  
UNITED KINGDOM

Partners. S.A. & C.A. Monkley  
VAT No. 884-6234-92

Tel. : 01531 660797  
Tel. : 0785 425 6585  
Fax. 01531 660462  
E-mail : [mail@marcleleisure.co.uk](mailto:mail@marcleleisure.co.uk)  
Web : [www.marcleleisure.co.uk](http://www.marcleleisure.co.uk)



# Marcle Leisure



The colour coding of the hoses and valves is your choice, however we use red on the left as all the markers on the left of the road are also red, so that leaves blue on the right. Where ever the hoses pass through any holes or possibly likely to be rubbed, its highly recommended to use some sort of sleeving (larger sized hose in this case) to help protect the inner hose.

The hose connections are real simple to use, providing you have cut the hose reasonably square with a craft knife and not electricians side cutters, you simply push the hose in to the fitting until it stops. To release, you have to push the coloured ring in to the fitting, then pull the hose out. They do seal extremely well, though if they do leak slightly, increasing the air pressure to maximum (100psi) for a week or so usually does the trick. We have found installations carried out in cold weather are more prone to leaking as the pipes are hard and don't bed in so well. As mentioned earlier, raising the pressure for a while will help.

We normally add a loop of hose to aid working on the gauge assembly, but as this isn't such a tight installation, we felt there was no need.



Huntley's Farm Lane,  
Much Marcle,  
Nr. Ledbury,  
Herefordshire. HR8 2NB  
UNITED KINGDOM

Partners. S.A. & C.A. Monkley  
VAT No. 884-6234-92

Tel. : 01531 660797  
Tel. : 0785 425 6585  
Fax. 01531 660462  
E-mail : [mail@marcleleisure.co.uk](mailto:mail@marcleleisure.co.uk)  
Web : [www.marcleleisure.co.uk](http://www.marcleleisure.co.uk)



# Marcle Leisure

There's no need to start drilling holes everywhere (apart from where the hoses enter the back of the gas locker box or in to the cab) to use the cable ties, as you'll find plenty of convenient places to fix to as shown above. Again, personal choice, if the tie is long enough, we like to wrap cable ties round several times to help excessive stress in one place or even use a short bit of out hose as added protection.



When mounting the gauge assembly or drilling holes, always check behind the panel as there may be items behind the panel that could be damaged by drilling holes. In the Ducato/Boxer cabs, its very unlikely to be any wiring etc behind the plastic foot well liner, so you'll be relatively safe when fixing your gauge assembly. The photo below is in a right hand drive Ducato/Boxer foot well, on the left is a small cover that can be pulled off to reveal a chassis identification plate, it also gives you access to see where your going to drill holes for the air lines. Quite often this area has been filled with carpet felt. Its wise to pull it from where the holes are to be placed and replaced afterwards as it can wind around your drill to give you problems.

Huntley's Farm Lane,  
Much Marcle,  
Nr. Ledbury,  
Herefordshire. HR8 2NB  
UNITED KINGDOM

Partners. S.A. & C.A. Monkley  
VAT No. 884-6234-92

Tel. : 01531 660797  
Tel. : 0785 425 6585  
Fax. 01531 660462  
E-mail : [mail@marcleleisure.co.uk](mailto:mail@marcleleisure.co.uk)  
Web : [www.marcleleisure.co.uk](http://www.marcleleisure.co.uk)



# Marcle Leisure



On some Ducatos/Boxers, after drilling through the plastic liner and the steel panel, its sometimes possible to thread the hoses out to the chassis, however on some vehicles this is not possible, so the hoses have to be threaded out through the same hole as the handbrake cable (remove the rubber grommet and replace once all the hoses are through. Unfortunately this is one of those jobs where is can be dead easy, and other times you need plenty of patience! Rather than trying to thread the hose straight through, use some wire then tape that to the hose. When the small hose is through, its relatively easy to use that to guide the outer sleeving through. Luckily when mounting the gauge assembly, they're provided with stainless steel screws which can be screwed straight in to the plastic without pre-drilling. Tip. Have the hoses at least about a foot or more too long, connect up the gauge assembly, then pull back the excess so that the gauge assembly is in the correct position and then cable tie the excess up to the chassis.

[Vertical Gauge kit](#)



[Right Hand Drive Gauge Kit](#)



[Left Hand Drive Gauge Kit](#)



© All material copyright

Huntley's Farm Lane,  
Much Marcle,  
Nr. Ledbury,  
Herefordshire. HR8 2NB  
UNITED KINGDOM

Partners. S.A. & C.A. Monkley  
VAT No. 884-6234-92

Tel. : 01531 660797  
Tel. : 0785 425 6585  
Fax. 01531 660462  
E-mail : [mail@marcleleisure.co.uk](mailto:mail@marcleleisure.co.uk)  
Web : [www.marcleleisure.co.uk](http://www.marcleleisure.co.uk)



# Marcle Leisure

## Operating Instructions

The valve assembly consists of two taps/valves with a common connection to a pressure gauge and a Schrader/Tyre inflation valve.

The valves are open when the handles are inline with the pipe, which allows free flow of air.

When inflating your system for the first time, open both valves and inflate as high as your compressor will go, usually about 85psi, never go above the maximum of 100psi. This will help bed all the 'push-in' connections to help them seal properly. After this has been done, release the air by using the tyre cap to push the centre pin in of the Schrader valve. Lower the pressure down to about 30psi, then stand back and look at your vehicle, if too low or too high, adjust pressures as required. This will give you a good starting point to work from. With use of the vehicle, you'll establish as to whether you need to adjust the pressures further to get the ideal ride height and comfort. However it's usually best to increase the pressures if you're planning on doing a lot of fast driving or motorway driving.

After inflating your system, **always close the valves**, and only open one at a time when you wish to check the pressures. Keeping the valves closed prevents air passing from one side of the vehicle to the other which can happen when cornering or travelling along roads with an adverse camber. Having a separate valve for each air spring/bellow/bag will enable you to inflate one side of your vehicle more than the other. This feature is useful if your vehicle has a tendency to lean more one side than the other due to things like water tanks and cupboards along the one side of the van, by increasing the pressure in the air spring on the lower side of the van, it becomes easy to level the vehicle up again, likewise the same principle can be used when parking on an uneven site.

When you're not using the vehicle for several weeks or more, it's good practice to lower the pressures down to a minimum of 5psi to maintain air spring shape and seals in the hose connections.

When raising your vehicle, always lift the vehicle by the axle, rather than the body/chassis. If it's necessary to lift the vehicle by the body/chassis, release all (see note about AL-KO kits) the air pressure from the air springs to prevent potential damage to them from being stretched under pressure.

AL-KO Kit. When jacking the chassis, leave about 5 psi in the bellows to maintain its shape and avoid the bellows being miss-shaped and pinched when lowering. NEVER use the vehicle with no air pressure in the bellows, you will damage them!

Further questions and answers can be found here -  
<http://www.faq.marcleleisure.co.uk/index.php?action=show&cat=1>

© All material copyright

Huntley's Farm Lane,  
Much Marcle,  
Nr. Ledbury,  
Herefordshire. HR8 2NB  
UNITED KINGDOM

Partners. S.A. & C.A. Monkley  
VAT No. 884-6234-92

Tel. : 01531 660797  
Tel. : 0785 425 6585  
Fax. 01531 660462  
E-mail : [mail@marcleleisure.co.uk](mailto:mail@marcleleisure.co.uk)  
Web : [www.marcleleisure.co.uk](http://www.marcleleisure.co.uk)